

Diagram 1.1. Conventional Form, Fill and Seal Packaging Machine.

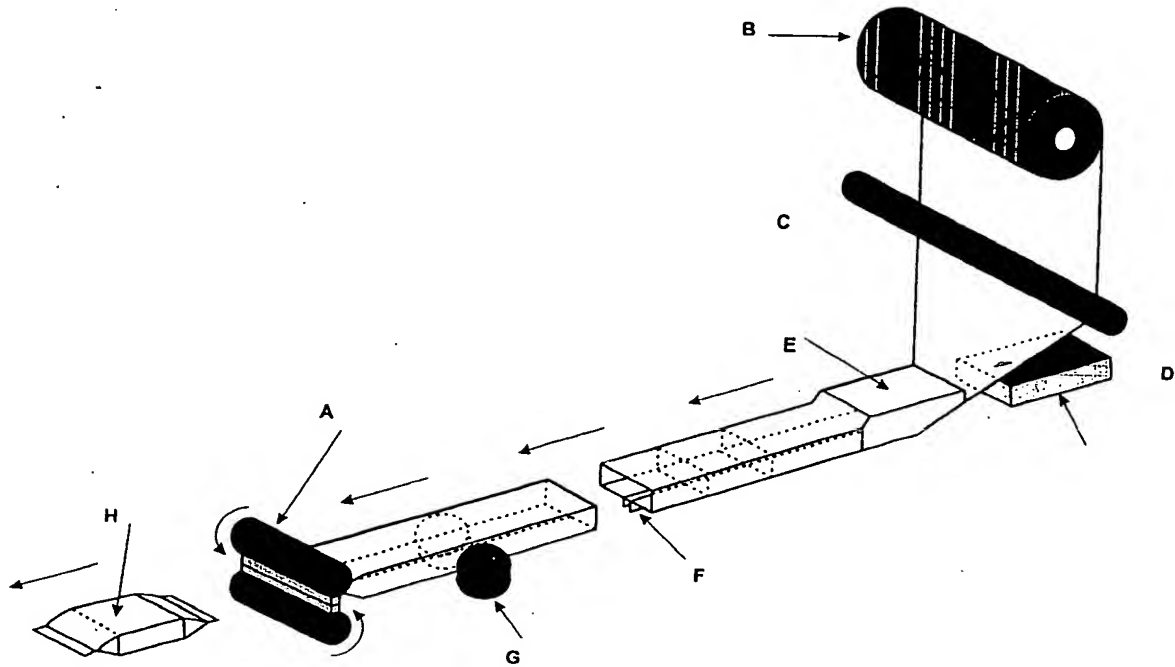


Diagram 1.2. Described device using Tubing material feeding a Form Fill and Seal Packaging Machine.

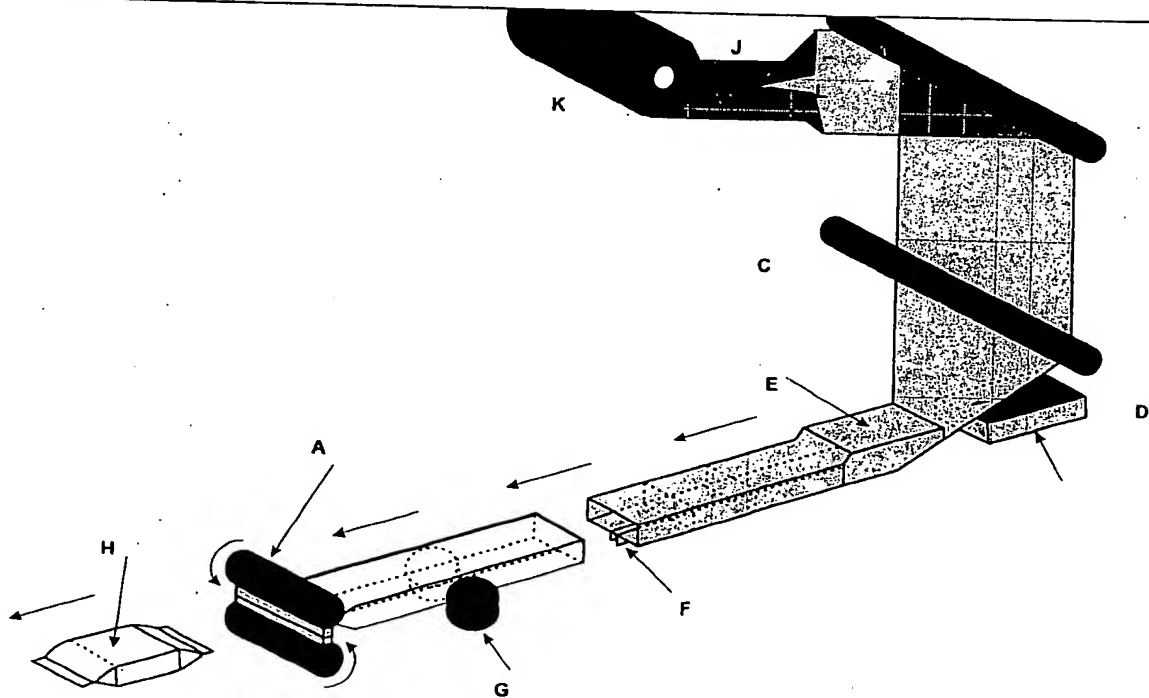
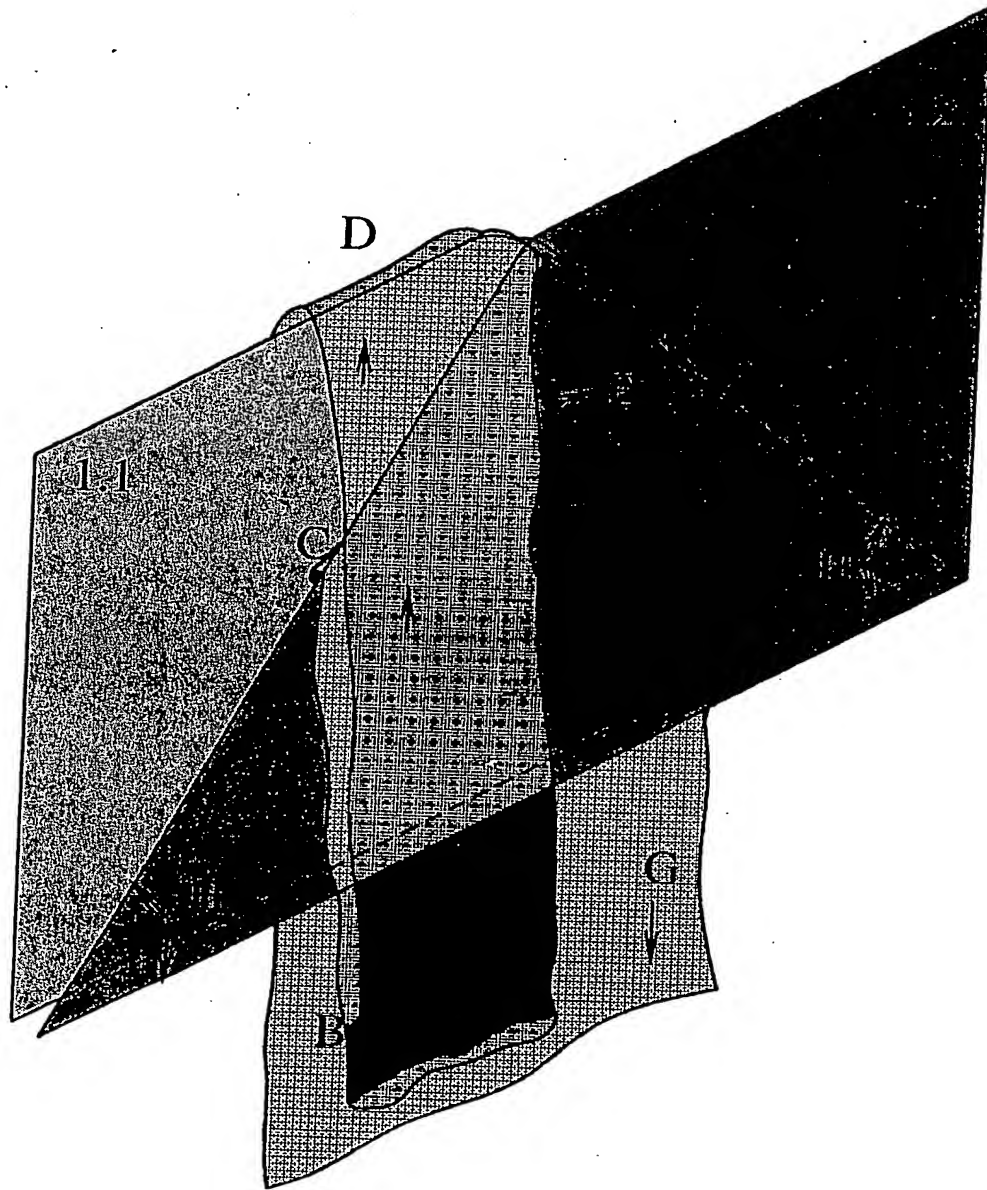
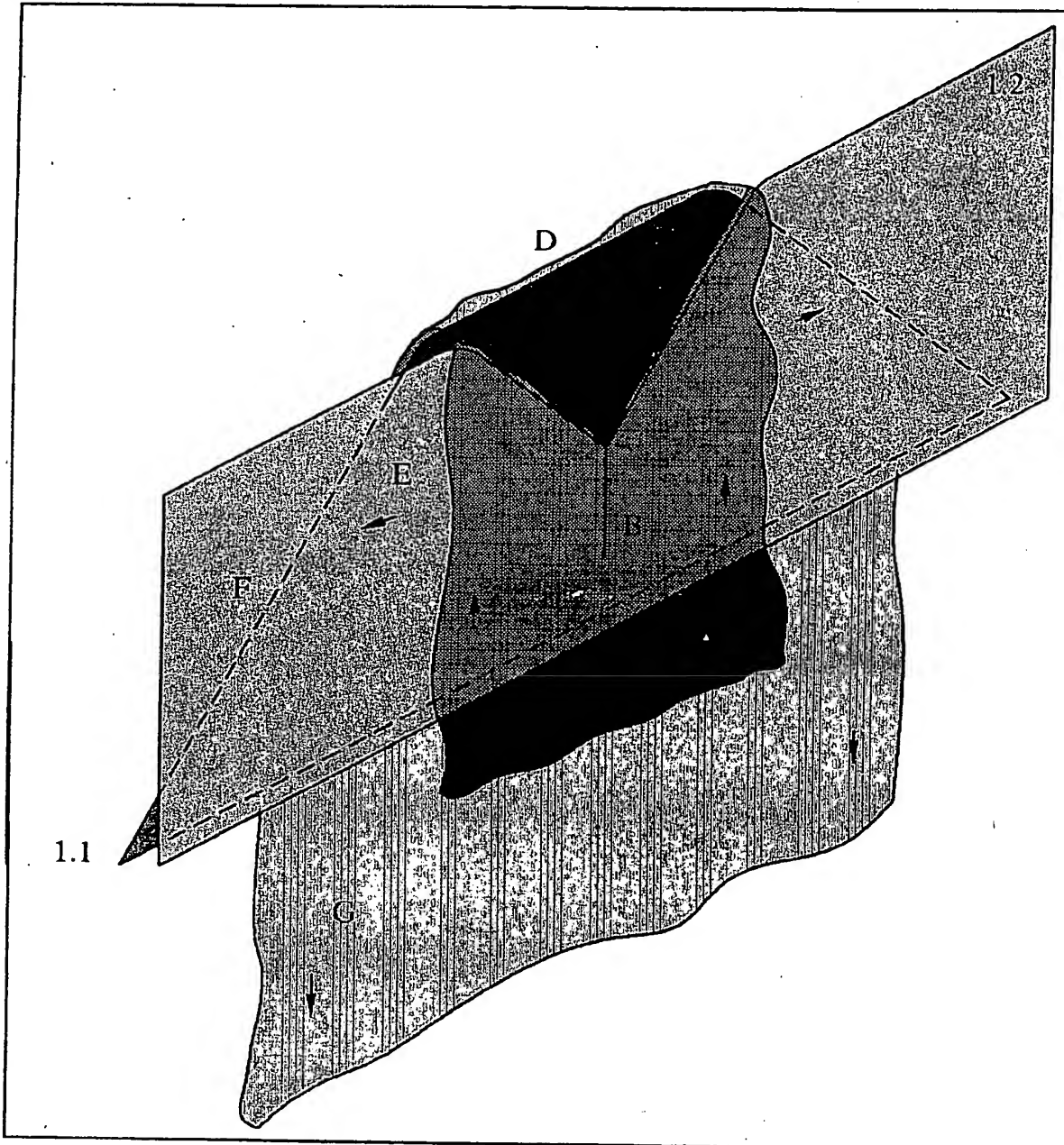


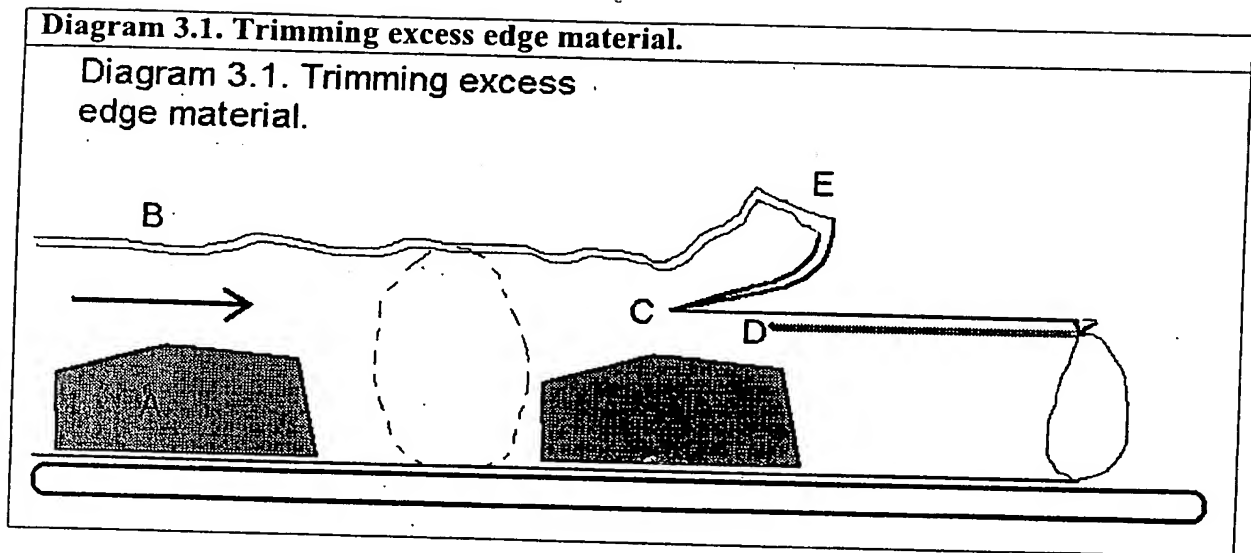
Diagram 2.1 – Slitting and unfolding tubing material by slitting one edge.



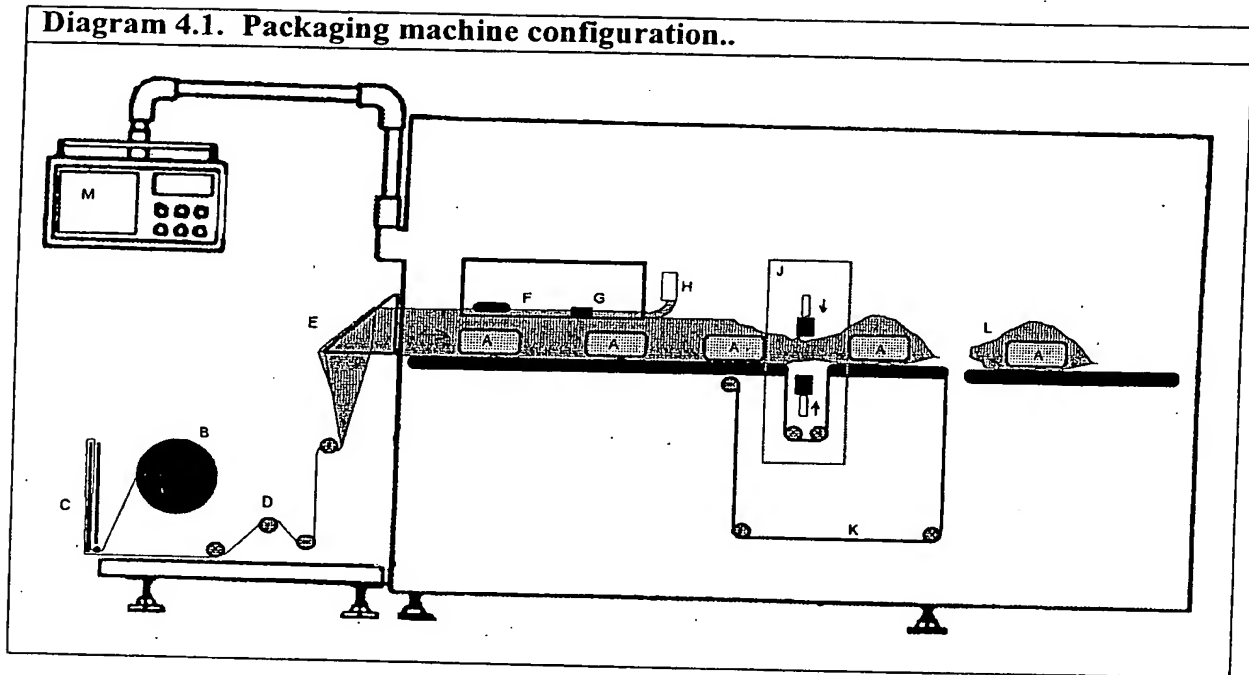
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Diagram 2.2 – Slitting and unfolding tubing material by slitting centrally on one face.





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Diagram 5.1. Transverse sealing sequence.

